SMD315/90H Butt welding machine



◆ Welding ranges: plastic pipes: 90--315mm

(90 mm - 110 mm - 125 mm - 140 mm - 180 mm - 225 mm - 250 mm - 280 mm - 215 mm)

- ◆ Ranges of application: HDPE, PP and PVDF
- ◆ Working voltage: 220V ±20%, 50/60HZ

Total power: 5.35kW, including: planing tool: 1.1 kW, heating plate: 3.5 kW, hydraulic unit motor: 0.75 kW;

- lacktriangle PTFE coated heating plate, adjustable knob for temperature control, difference in heating plate surface temperature $\leq \pm 5^\circ$.
- ◆ Environment temperature: -10° ~ 45°
- ◆ Electronic count-down timer for heating and cooling time.
- Whole machine consists of basic frame, heating plate, planing tool, hydraulic unit and support (for planing tool & heating plate)

ACCESSORIES LIST (FREE DELIVERY WITH THE MACHINE)

| Item | Description | Unit | Qty | Remark | | | |
|-------------------------|-------------------------|------|-----|---|--|--|--|
| 1 | Basic frame | set | 1 | | | | |
| 2 | Hydraulic Unit | set | 1 | Include high-pressure oil hose | | | |
| 3 | Support | set | 1 | Include connection cable of heating plate | | | |
| 4 | Planing tool | set | 1 | | | | |
| 5 | Heating plate | set | 1 | | | | |
| Attachment with machine | | | | | | | |
| 1 | Tool box | Pcs | 1 | | | | |
| 2 | Blade of planing tool | Pcs | 2 | | | | |
| 3 | Ratchet wrench | Pcs | 1 | 30mm | | | |
| 4 | Double open wrench | Pcs | 1 | 17~19 | | | |
| 5 | Screwdriver | Pcs | 1 | 150mm | | | |
| 6 | Special bolt for clamp | Set | 1 | M6 | | | |
| 7 | Operation instruction | Pcs | 1 | | | | |
| 8 | Conformity certificate | Pcs | 1 | | | | |
| Spare parts | | | | | | | |
| 1 | Temperature sensor | set | 1 | PT100 | | | |
| 2 | Special screw bolt | Set | 2 | | | | |
| 3 | Startup capacitance | Set | 1 | 100UF | | | |
| 4 | Work capacitance | Set | 1 | 25UF | | | |
| 5 | Special bolt for clamps | Set | 1 | | | | |

PACKING LIST

| Item | Dimension with packing (mm) | N.W (kg) | G.W (kg) | Remark |
|-------|-----------------------------|----------|----------|--|
| 1 | 1120×710×720 | 130 | 150 | Basic frame |
| 2 | 780×630×750 | 56 | 83 | Heating plate,planing tool, support, attachments and Spare parts |
| 3 | 760×490×620 | 62 | 82 | Hydraulic unit |
| Total | 1.18CBM | 248 | 315 | |